DALLAS LABORATORIES, INC.

Consultants and Technologists Chemical and Petroleum Chemists

P.O. BOX 152837, DALLAS, TEXAS 75315 1323 WALL ST, DALLAS, TEXAS 75215 PHONE 214/565-0593 FAX 214/565-1094

MEMBERS AMERICAN NATIONAL STANDARDS INSTITUTE AMERICAN SOCIETY FOR QUALITY CONTROL FEDERATION OF SOCIETIES FOR COATINGS TECHNOLOGY

MEMBERS AMERICAN CHEMICAL SOCIETY ASTM INTERNATIONAL AMERICAN SOCIETY OF MATERIALS

Submitted by: EverKem Diversified Products

5180 Indiana Avenue Winston-Salem, NC 27106

Attn: Jason Lynch

Date: December 11, 2012

Report No.: 45383-2A

REPORT

Lab Sample No:

45383-2

EvoSeal MS

A. Procedure

Submitted sample was tested according to AAMA 800-10, Voluntary Specifications and Test Methods for Sealants, to determine compliance with AAMA 802.3-10, Type II Back Bedding Glazing Compound.

B. RESULTS

Test		Observed Results	AAMA 802.3-10 Specification Number & Requirements
2.2.1.	Hardness Evaluation (Shore "A" Hardness)	Pass	Section 1.4.4.1 ≤55
	a. 77±5°F – 21 days b. 180±5°F - 14 days c. Ultraviolet Exposure	35 44	
	140±10°F – 21 days	42	
2.3.1	Thin Film Integrity	Pass	Section 1.4.4.2 No voids allowed.
	 a. 77±5°F – 21 days b. 180±5°F - 14 days c. Ultraviolet Exposure 140±10°F – 21 days 	None None	
		None	

Test		Observed Results	AAMA 802.3-10 Specification Number & Requirements
2.4.1	Peel Adhesion – Test B (Average of 3 tests)	Pass	Section 1.4.4.3 ≥5.0 lbs.in. of width and ≥90% cohesive separation allowed.
		<u>Aluminum</u>	Glass
	a. 77±5°F - 21 days	22.8 lbs.in of width 100% cohesive separation	26.4 lbs.in. of width 100% cohesive separation
	b. <u>a</u> after 7 days water immersion at 77±5°F	17.4 lbs.in. of width 100% cohesive separation	27.2 lbs.in. of width 100% cohesive separation
	c. 180±5°F - 14 days	19.5 lbs.in. of width 100% cohesive separation	25.2 lbs.in. of width 100% cohesive separation
	d. <u>c</u> after 7 days water immersion at 77±5°F	22.8 lbs.in. of width 100% cohesive separation	27.3 lbs.in. of width 100% cohesive separation
2.6	Slump 77±5°F - 5 minutes	Pass <0.1"	Section 1.4.4.4 ≤0.1 inches
2.8.1	Vehicle Migration	Pass None/1	Section 1.4.4.5 No vehicle migration from the compound edge. Contact staining is allowed. Report # sheets stained.
2.9.1 Low Temperature Flexibility		Pass None	Section 1.4.4.6 No cracks and/or loss of adhesion from the test panel.
2.11.1	1 Water Resistance	Pass None	Section 1.4.4.8 No voids, cracks, separation, or breakdown of the compound after water exposure.
Date Testing Started: 11/7/12			- sposilis sitol mater expedito.

Date Testing Started: 11/7/12
Date Testing Completed: 12/11/12
Date Test Report Expires: 12/11/15

Sampled by: Brandon Herndon of ALI.

Testing Conducted at Dallas Laboratories, Inc., 1323 Wall Street, Dallas, Texas 75215.

The sample, as submitted, was found to comply with the specification requirements of AAMA 802.3-10, Type II.

DALLAS LABORATORIES, INC.

Keyan W. Jones, Vice President

Analyst: GF KWJ: js